Forty-eight woodcutters, usually neighboring farmers earned 326.7.10½ by the 1784 cutting of 2855½ dords, about "1248.17, or about \$21.52 and for cutting about 49.2 cords each. Mark Bird then sold these 2855½ cords to his Master Colliers and paid them 12 Shillings a load(\$1.56) for the charcoal they converted from this wood. Several woodcutters, including the colliers, cut well over a 100 cords. Here and at all ironworks until the day of the "free" public small trees, school, sons of the woodcutters cut the lapwood, branches and limbs down to thumb diameter, into four-foot lengths and piled them separately. This boy-work with hatchets, enabled Pop to concentrate on dropping the tree, loping off the limbs, cutting wood into four-foot lengths and then splitting and piling this heavier cordwood. Hence the Ref. cutting force was 48 men and their uncountedx watch hatchet-wielding sons.

COLLIERS CUT CORDWOOD IN WINTER

During the life of Hopewell Furnace, colliers cut wood in the winter season very difficult where it was impossible/to coal charcoal. Everyone needed a full year's work to the live. Eight of Hopewell's ten colliers in 1784, including Master Collier Witherington (60 cords for 6.15.0, mearly \$18) and Keeper Roads earned pay by cutting wood, price furnace workers in out-of-blast time. These colliers cut from 4½ to 117 cords each, earning from 2 to 2/6 per cord, 26-29, a pay differiential probably based on carrying wood out of a stony area, or off a hillside. The average of these eight colliers woodcutters was about 57 cords each with average earnings of 6.8.2, about \$16.96 each, based on the Pound at 22.66 in 1792. This winter work boosted their average total earnings to about 28.3.5 for the year, about \$71. Recall that apprentice colliers worked as little as two months with all eight assistants averaging four months and two days each. Thre charred coal for six months; two for four months and the other two only wor ed at their chosen trade three months.

A half century later, Ironmaster Clement Brooke expressed his need for 6,000 cords annually. This required the winter-work of about a hundred woodcutters andxtheixxxxxxithout counting hatchet-chopping sons. Twelve colliers then coaled from mid-April to mid-November. By this work, Brooke iron output was not 1: limited to charcoal availability but by the "life" of the sandstone furnace lining, about 113 months a year of actual production.

There is but CNE indication of blast duration in this SOLE surviving Bird Record, that ending by the/1784 hearth and inwall replacement. Founder and moulder pay, normally based on blast duration, in Bird's time wax also to be based on the death of Founder Steese as well as that caused by the inwall burn-through in April There was NO Charcoal shortage. 12126,144)

EXAMPLES OF ASSISTANT COLLIERS

While Thomas Hughes and Peter Schuberd coaled with two Master Colliers, predx precisely how they worked is unknown and unhinted. Schuberd hardly "moonlighted" in drawing 139 wagon loads of 24 bushels each for Master Collier Sims, since drawing coal was as time consuming, sometimes as long as the actual coaling process. A shilling a load, about 13 pence, was pay for this skilled work. He then drew 5L a month about \$15.30, from Witherinton for three month is 's work. Hughes coaled for a month with the same Master Collier, perhaps becoming sufficiently skilled to DEMAND a half Pound extra floo the three months and 11 days he coaled fxx for Sims."Pig metal" (p 9a) paid him for "coaling one pit" 2.5.0, about \$5.97) but time required not given. MASTER COLLIER METHODS

As stated, Bird sold the 28552 cords cut by hired workmen to his two Master Colliers and to collier Boyse(Boice). Twis total cordwood cost him over 326L, about \$867, for cutting alone. He sold it to his converters for about 285L, "losing" three to six pence a cord in the process, or about 40L. HOWEVER, this charge was purely bookkeeping. Clement Brooke used the same processwith one of his three master Colliers a half century later, seemingly following the desire of that skilled collier.

These Bird Master Colliers also paid the costs of hauling the wood from the THESE MEN EXRNED 9 PAGE FOR HANDLING A CORD cutting location into the hearth. T. Sims paid over 55L for the sledding of 1652 cords and J. Witherington over 48L for the movement of 1148 cords.

COMPARISON OF MASTER CULLIER INCOME

Based on earnings of collier Boyse, who seemingly coaled for himself as well as working for Master Collier Witherington, the latter might well have compared his earnings with those of Boyse and considered whether the responsibilities for producing QUALITY dyarcoal were worth the lesser income.

Witherington(possibly with a drining probblem) had earned 298.6.8, about \$792, spent little for clothing, drew little cash and was in PEBT 14L (over\$37) at the year's end.

Abram Boyse(p 69,128) termed here Master Collier since he coaled for himself as well as for Witherington, was also in DEBT when 1784 ended 8.2.6(about \$21.50) but he had drawn cash in the amount if 10.2.0(over \$26), purchased 6L a/watch(abt \$16), paid \$2 L to the tailor(\$5.32) and spent \$2 9.14.6 (almost \$26) in four outside store accounts. This expenditure of over \$68 well balanced this "debt" of \$21.50.

MASTER COLLIER SIMS, (p 61, 130,143) fared better than Witherington because he charred fifty percent more cordwood in the same time. At year's end he was also in DEBT to Bird for 19L, (abt\$50), but he had drawn over 71 L incash (over \$188). His earnings had totalled 470.14.12, about \$1252.

Collier Gross earnings Cords bought L^Oads of coal Cords per load "Debt"

Withering	ton 298.6.8	1148	482	2.381	14.9.0 (\$37.00)
	45.8.9	55	3 2	1.718	8.2.6 (\$21.50)
Sims	470.14.1	1652	719	2.297	19.1.18(\$50.00)

Actually, how these skilled workmen"lived" helps explain their actual cash without QUESTIAN position. BUT, on the lusis of courds per load, Boyse was the BEST collier and Witherington the PODREST.

MASTER COLLIER WITHER, MGTAN

Taster Collier Witherington(p 16,109) ate bacon while coaling in the woods,

white
but purchased 994 pounds of/flour for his family of three or more, averaging

2.7 pounds-loaves daily for every day of 1784. This included the use of 28 pounds of rye flour and 56 of Indian(corn) meal. His meat purchases FORTHEENTIREYEAR averaged 1.43 pounds daily, plus 60 mackeral, of which 18 were probably salt brined. His meat considted of: beef 248 3/4 lbs, pork 252 3/4 and bacon 121 pounds. His staples were 8 pounds of coffee and 14 of sugar. While Hopewell dis sell molasses, the poor man's sweeting at 2/8 a gallon. (.34), he bought none. He used tobacco moderately. Reflecting his hot collier work, he purchased five coal baskets, two shovels and eleven paird of shoes. He also charged a pair for his wife and child. No clothing nor tailoring entered the Journal and he bought only lowerds of linen. He drew little cash and his outside merchant's accounts were minor. The sole "extravagance" was the purchase of two pounds of candle tallow at 8 p nce a pound. Hiring a team for a day suggested garden work as did the resteeling of his hoe three times. He most likely purchased potatoes when his own were exhausted. Four quarts of rum and whiskey purchased within a short time MHT explain the two "fines" for MERRINGEN "diappointing the team". Thes fines - a practice (continued by the Brooke-Buckley partnership- cost him 7/6 (.98) and 15S, last (1.96) the last for two loads of charcoal. His earnings per load were 125, PART YEAR WORK IN CHARCOA LING of 60 cords Witherington, with his woodcutting/did NOT work an entire year axxxxxxixxx

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at fmx Hopewell. (Nor did any other Master Collier.) He produced 482 wagonloads

CVER three loads daily
each of 24 baskets in five months and a half, or/in 145 days. / He womeked
Sundays; teamsters did not.
Until compared with Boyse and Sims, Witherington seems to have done well
financially. Finally, an wnexchained single payment to woodcutter John Wiley
for 21.4.5 (\$56.43) is one unexplained reason for his 14 L debt.

PETER FOYER, independent collier(p 86) presents difficulty in interpretation,

IMINLY because he was paid for converting 100 cords of wood into 94 LOADS OF COAL- AN INTESSIBILITY. Of the three Master Colliers, Boyse had produced

ON THE CASISTE BOYSE VROUCTION 94400108 Would Reduced

the HIGHEST, a load of 24 baskets FROH 1.718 courds. Why 32 loads earned

This collier 15 S a load and the remainder only 12 S is also unknown.

OCL QUALITY MAY be the answer TWO docking penalities for 140 bushels showed

that 24 baskets are a load, the payment basis to the other Bird Colliers abt 0 9.96.

Out of his 94 loads he was "doct" 5 5/6 loads or 3.14.66 His total earnings

for coaling the 94 loads were 61.4.0, abt 162.78.

His costs included woodhauling 110 cords at $7^1_{\mathcal{Z}}$ pence. He cut the 100 cords

himself and received 25, .26 a cord for that work. He hired collier Adam
who also coaled with Witherington abt .45
Miller/for 10 days to assist in this coaling, paying him 3/6/a day. 1.16.9

TATED
Hoven's SERVINTS assured 15 S for six day's work at Hopewell**

Moyer's SERVANTS earned 15 S for six day's work at Hopewell,

He bought only of pounds of beef at 6 pence, and two mackeral, NO four,

MEXEMPTER But he did spend 7.4.0 with merchant John Gray.

pork, bacon, cloth, clothing, nor tailoring. He used tobacco and whiskey, based on Hopewell sales, very moderately. He drew cash 13 times, an average of once a month, 31.19.6, abt \$85.12

Out of his total earnings of 99.7.10, akt a bit less than \$266, he owed Mark Bird 27.0.0, abt \$71.82. However, his initial <u>Journal charge was a</u> debt to a Philadelphia meat dource for 30 L, 79.80.

ABRAM SINK, (p 26)erroed his livihood by sledding wood from the piles setup by the woodcut ers to the colliers at the hearth and was paid by the collier. (B rooke-Buckley partnership roversed this sydtem.) His pay for loading every stick of a cord onto his sled, sledding and then unloading every stick of lapaned and cordwood was MINE PENCE a cord. His eight 5 pounds of pands of sugar also cost him 9 pence; his/coffee 15½ pence apound. Salt he must have purchased elsewhwer since he bought but a single pint. Even lefore his woodhauling credits entered the Journal, his heavy purchases of Durang the entire year horse feed identified him as a teamster./He purchased(above what he might have raised) 35 bushels of rye, 5 3/4 of "feed" and 1 bu of oats. His six trips to the blacksmith for 14 shoes and hame ironing cost him about a shilling a shoe, a total of 18/6 (\$2.40).

He used tobacco very moderately, bought morepork, 145.5 lb, than beef,58.5, 161 lb noon and six fish in the 1794.Bacon/may have been his main/food while hauling in an area wood/distant from his home. Leatwise, he (and his family)consumed .6 \$26# pounds every day in 1784. Flour/, including 56 of rye and 28 of Indian Heal, averaged 2.256 pounds-LOA VES every day.

early in the year The/purchase of a new axe at 9/6(\$1.20) and a socket wedge marked him as a wood cutter.

Out of his total income of 63.1.10, about \$160) Bird Sink owed Marky First 11.19.1 practically 331.92. But nearly half, 5.5.2 was through an unexplained credit of April 19,1785. Sink had "saved" about \$15.